

# MANUFACTURERS' ROUNDTABLE



HARRISBURG REGIONAL  
CHAMBER & CREDC



## **Return on Investment (LEAN, 5S, LEAN 101a)**

*January 25, 2012*

*11:30am until 1:00pm*

### *Location*

Appalachian Brewing Company  
50 N Cameron Street, Harrisburg

### *Schedule of Events*

11:30am—Networking and Lunch

12:00pm—Presentation on Lean Manufacturing Practices

Cost \$20 per person, includes lunch

## **What is LEAN?**

The technical definition of Lean manufacturing is “A systematic approach to identifying and eliminating waste (non-value-added activities) through continuous improvement by flowing the product at the pull of the customer in pursuit of perfection.”

**Non-value-added** activities are activities that do NOT change the form, fit, or function of the part and activities the customer does not want to pay for.

**Value-added** activities are activities that change the form, fit, or function of the part and the customer is willing to pay for them.

### **Benefits of LEAN**

There are tangible and intangible benefits of using the lean tools to make improvements in the business. Some of the tangible benefits include: reduced lead time for orders, improved quality, reduced cost, reduced inventory, improved productivity, better floor-space utilization. The intangible benefits include better teamwork, improved morale, better perception in the eyes of the customer.

### **Through this session participants will:**

- Learn why LEAN techniques can be beneficial to their business
- Be introduced to the concept of LEAN and 5S
- Learn about additional training opportunities available

**To register visit**

**[www.harrisburgregionalchamber.org](http://www.harrisburgregionalchamber.org)**

**or call (717) 232-4099**